# Modular F.R.L. Units



# ► Better visibility & environmental resistance



### Inner bowl Material: Polycarbonate \* Body size: 30 or more

# Selection of pressure gauges







Square embedded type Round type pressure gauge pressure gauge

Digital pressure switch

# Interchangeability

Interchangeable with the previous AR series by panel mounting

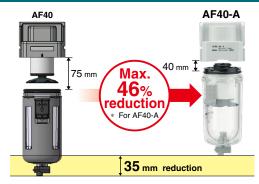
# Easy replacement of the element

Material: Polycarbonate

The element and the bowl are in one piece. Replacement can be done in hand.







Replacement in hand!



AR□K regulator with backflow function added.

# New Made to order added.

- Long bowl (-X64)
- 0.4 MPa setting (-X406)
- With element service indicator (-X2141)
- High pressure (-X425)
- Low temperature (-X430)
- High temperature (-X440)
- Clean series (10-)
- Copper, fluorine and silicone-free + Low particle generation (21-)

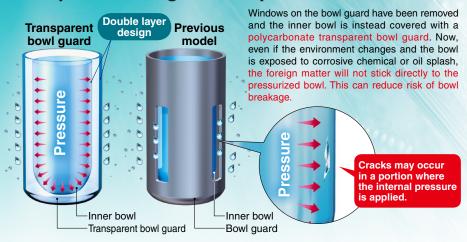




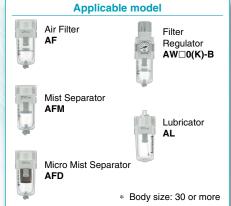


# Transparent bowl guard

# Better environmental resistance: Transparent bowl guard can protect the inner bowl!

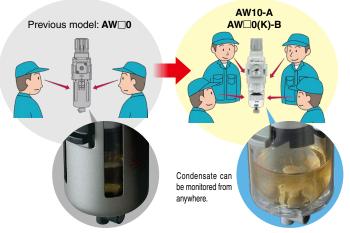






# Better visibility: 360°

Use of transparent bowl guard makes it possible to check the condensate inside the filter bowl and the remaining oil amount in the lubricator from the entire periphery.



# **Light weight:** Max. 90 g reduction Except AW

AF40-A AF40 Weight 360 g Weight 450 g

# **Metal related corrosion** does not occur.



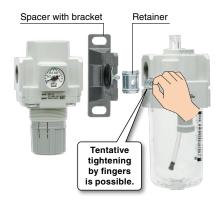
Resin body does not rust.

# **New Spacer**

#### **Modular connection**

#### Step (1)

- Mount the product by lining up the mating surface of the new spacer with bracket.
- Insert the retainer into the spacer bolt and tighten the nut. (temporary assembling)



• Tighten the nut with the hexagon wrench.

#### Interchangeable with previous model

- New spacer can be connected to the previous AF, AR, AL, AW series. • Previous spacer can be connected to the new AF□-A, AR□(K)-B, AL□-A,
- AW□(K)-B series.





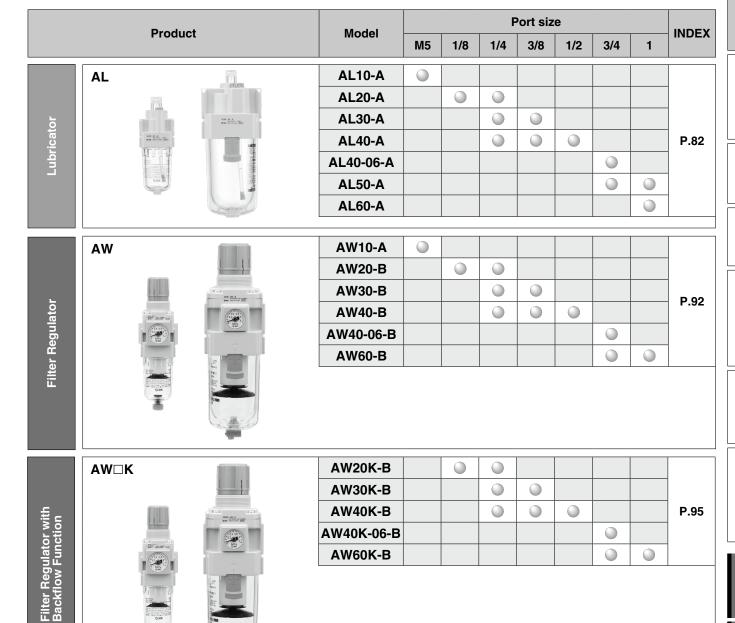
# AC Series

Serie	s Configuration									
					P	ort siz	ze			
	Product	Model	M5	1/8	1/4	3/8	1/2	3/4	1	INDEX
	Air Filter	AC10-A	0							
	AF AR AL	AC20-B		0						
		AC25-B								
		AC30-B								
		AC40-B			0	0	0			P.7
		AC40-06-B						0		
		AC50-B						0	0	
	-	AC55-B							0	
		AC60-B							0	
	Filter Regulator + Lubricator	AC10A-A	0							
	AW AL	AC20A-B		0						
		AC30A-B			0	0				
		AC40A-B			0	0	0			P.15
	Tables	AC40A-06-B						0		
		AC50A-B						0	0	
		AC60A-B							0	
	*									
	Air Filter 😛 Regulator	AC10B-A	0							
e e	AF AR	AC20B-B		0						
nati		AC25B-B				0				
m jd		AC30B-B			0		_			
Air Combination	The state of the s	AC40B-B			0	0	0			P.21
Ą		AC40B-06-B						0		
		AC50B-B						0	0	
	•	AC55B-B AC60B-B							0	
	Air Filter + Mist Separator + Regulator	AC20C-B		0	0					
	AF AFM AR	AC25C-B			0	0				
		AC30C-B			0	0				P.27
		AC40C-B			0	0	0			
		AC40C-06-B						0		
	Filter Regulator + Mist Separator	AC20D-B		0	0					
	AW AFM	AC30D-B			0	0				D 24
		AC40D-B			0	0	0			P.31
		AC40D-06-B								

# Series Configuration

Product					Port size								
	l	Produ	ct	Model	M5	1/8	1/4	3/8	1/2	3/4	1	INDEX	
	AF			AF10-A	0								
	000			AF20-A		0	0					1	
_	M721 Onex	-CP - A I I I I I I I I I I I I I I I I I I	M44 - M - A - A	AF30-A			0	0					
Air Filter			*	AF40-A			0	0	0			P.43	
Air	The state of the s	NAME OF STREET		AF40-06-A						0			
				AF50-A						0	0		
				AF60-A							0		
				451100 4									
	AFM			AFM20-A		0	0						
ō	AMMODI	E-EZ-A	AFRICA DE LA COMPANION DE LA C	AFM30-A			0	0				P.55	
arat				AFM40-A			0	0	0				
Mist Separator	TO	-	the state of the s	AFM40-06-A						0			
	AFD		- PF	AFD20-A									
_	AFD					0	0						
	Commercial											1	
ratc	ATOM -	dr-a	M*D00_(6 - 8 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	AFD40-A			0	0				P.55	
Separat	#13 / 2 Out 2	Control of the Contro	SOUTH TO SECURE	AFD40-A			0	0	0	0		P.55	
o Mist Separato		The state of the s	POR MANAGEMENT TO SERVICE AND						0	0		P.55	
Micro Mist Separator		Out Out	POR STATE TO STATE OF	AFD40-A						•		P.55	
Micro Mist Separate	AR	Ed. The second of the second o	POR MALE TO SERVICE OF THE PORT OF THE PO	AFD40-A	•				•	0		P.55	
Micro Mist Separato		B6	The state of the s	AFD40-A AFD40-06-A	0	0			•	•		P.55	
	AR	90x		AFD40-A AFD40-06-A	0	0	0			•		P.55	
	AR	90x	Market and the second s	AFD40-A AFD40-06-A AR10-A AR20-B	0	•	0	0	•	•			
	AR			AFD40-A AFD40-06-A AR10-A AR20-B AR25-B	0	•	0	0				P.55	
Regulator Mist Separato	AR	90x		AFD40-A AFD40-06-A AR10-A AR20-B AR25-B AR30-B	•	•	0	0					
	AR	90x		AFD40-A AFD40-06-A AR10-A AR20-B AR25-B AR30-B AR40-B	0		0	0					
	AR	90x		AFD40-A AFD40-06-A  AR10-A AR20-B AR25-B AR30-B AR40-B AR40-06-B	0		0	0					
Regulator	AR	90x		AR10-A AR10-A AR20-B AR25-B AR30-B AR40-B AR40-B AR50-B	0		0	0					
Regulator	AR □K			AFD40-A AFD40-06-A  AR10-A AR20-B AR25-B AR30-B AR40-B AR40-B AR40-B AR50-B AR60-B				0					
Regulator	AR □K			AFD40-A AFD40-06-A  AR10-A AR20-B AR25-B AR30-B AR40-B AR40-B AR50-B AR60-B AR20K-B				0					
Regulator	AR □K	90x		AFD40-A AFD40-06-A  AR10-A AR20-B AR25-B AR30-B AR40-B AR40-06-B AR50-B AR60-B  AR25K-B									
Regulator	AR □K			AR10-A AR10-A AR20-B AR25-B AR30-B AR40-B AR40-B AR40-B AR50-B AR60-B AR25K-B AR30K-B					0			P.64	
	AR □K			AFD40-A AFD40-06-A  AR10-A AR20-B AR25-B AR30-B AR40-B AR40-B AR50-B AR60-B  AR25K-B AR30K-B AR30K-B AR40K-B					0			P.64	





# **Simple Specials System**

A system designed to respond quickly and easily to your special ordering needs



# **Short lead times**

This system enables us to respond to your special needs, such as additional machining, accessory assembly, or modular unit, and deliver such special products as quickly as standard products.

# Repeat orders

Once we receive a Simple Special part number from your previous order, we will process the order, manufacture the product, and deliver it to you.

Please contact your local sales representative for more details.



# **Attachment List**

#### Check valve

Page 34

■ A check valve with intermediate branch port can be easily installed to prevent a backflow of lubricant when branching the air flow and releasing the air on the outlet side of the regulator.

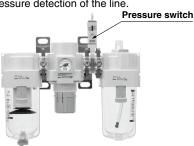


- · Air Filter + Regulator + Lubricator (AC20 to AC40-B)
- · Filter Regulator + Lubricator (AC20A to AC40A-B)
  - \* Port size: Except 06

### **Pressure switch**

Page 35

A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.



- · Air Filter + Regulator + Lubricator (AC20-B to AC60-B)
  - · Filter Regulator + Lubricator (AC20A-B to AC60A-B)
  - · Air Filter + Regulator (AC20B-B to AC60B-B)
- Air Filter + Mist Separator + Regulator (AC20C-B to AC60C-B)
  - · Filter Regulator + Mist Separator (AC20D-B to AC60D-B)

### T-spacer

Page 35

■ Using a T-shaped spacer facilitates the branching of air flow.

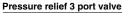


- Air Filter + Regulator + Lubricator (AC10-A to AC60-B)
- · Air Filter + Regulator (AC10B-A to AC60B-B)
- · Air Filter + Mist Separator + Regulator (AC20C-B to AC40C-B)

# Pressure relief 3 port valve

Page 36

■ With the use of a pressure relief 3 port valve, pressure left in the line can be easily exhausted.





- · Air Filter + Regulator + Lubricator (AC20-B to AC50-B)
- Filter Regulator + Lubricator (AC20A-B to AC50A-B)
- Air Filter + Regulator (AC20B-B to AC50B-B)
- Air Filter + Mist Separator + Regulator (AC20C-B to AC40C-B)
- Filter Regulator + Mist Separator (AC20D-B to AC40D-B)

# **Cross spacer**

Applicable series

Page 36

■ Pipings are possible in all 4 directions.



Needs to be ordered separately.

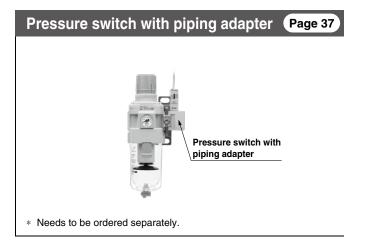
# Piping adapter

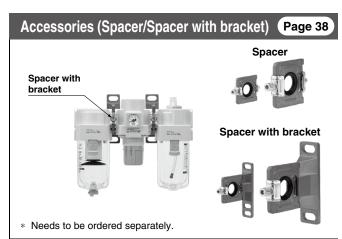
Page 37

A piping adapter allows installation/removal of the component without removing the piping and thus makes maintenance easier.

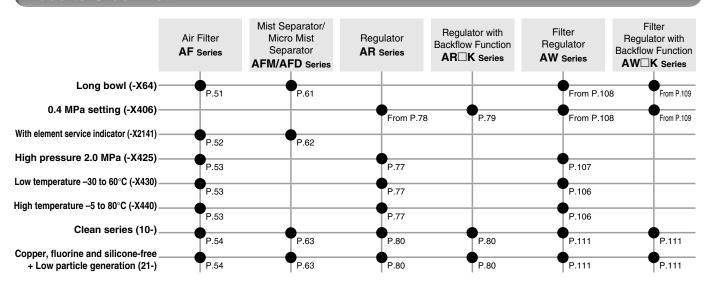


\* Needs to be ordered separately

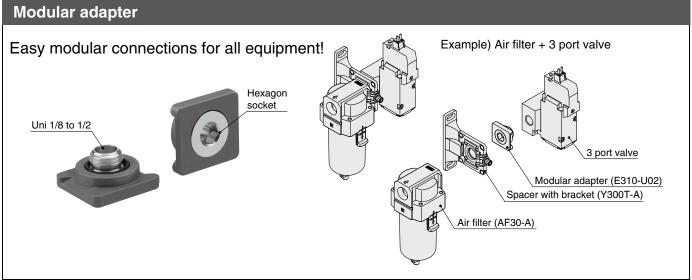




# **Made-to-Order List**



# **Related Product**



# **Modular Type** Regulator AR Series

Regulator AR Series	Model	Port size	Set pressure	Options
	AR10-A	M5 x 0.8	0.05 to 0.7 MPa 0.02 to 0.2 MPa	Bracket  Round type pressure gauge  Set nut (for panel mount) *1
The annual way	AR20(K)-B	1/8, 1/4		Bracket
	AR25(K)-B	1/4, 3/8		Set nut (for panel mount) *1
MAC SET - LO MAC S	AR30(K)-B	174, 576		Square embedded type pressure gauge
	AR40(K)-B	1/4, 3/8, 1/2	0.05 to 0.85 MPa 0.02 to 0.2 MPa	Digital pressure switch
	AR40(K)-06-B	3/4		Round type pressure gauge
	AR50(K)-B	3/4, 1		Bracket Square embedded type pressure gauge
Pages 65 to 80	AR60(K)-B	1		Digital pressure switch  Round type pressure gauge

\*1 Interchangeable with the previous AR series and panel mounting dimensions.

# Regulator AR10-A

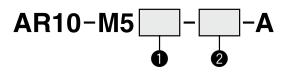
# Symbol





# **How to Order**

Refer to page 67 for size 20 to 60.



- Option/Semi-standard: Select one each for a to g.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AR10-M5BG-1NR-A

				Symbol	Description
				Nil	Without mounting option
	-	а	Mounting	<b>B</b> *2	With bracket
	Option *1			Н	With set nut (for panel mount)
J	Opti			+	
		b	Pressure gauge	Nil	Without pressure gauge
			1 ressure gauge	<b>G</b> *3	Round type pressure gauge (without limit indicator)
				+	
		С	Set pressure *4	Nil	0.05 to 0.7 MPa setting
			Oct prossure	1	0.02 to 0.2 MPa setting
				+	
		d	Exhaust mechanism	Nil	Relieving type
		u	Exhaust modificinism	N	Non-relieving type
	lard			+	
2	Semi-standard	е	Flow direction	Nil	Flow direction: Left to right
9	mi-s		1 low direction	R	Flow direction: Right to left
	Sel			+	
		f	f Knob		Downward
		•	TUIOD	Y	Upward
				+	
		g	Pressure unit	Nil	Name plate and pressure gauge in SI units: MPa
		9	i iessuie uiii	<b>Z</b> *5	Name plate and pressure gauge in imperial units: psi

- $\ast 1$  Options are not assembled and supplied loose at the time of shipment.
- \*2 Assembly of a bracket and set nuts
- \*3 A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.
- \*4 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*5 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)



#### **Standard Specifications**

Port size	M5 x 0.8
Pressure gauge port size *1	1/16
Fluid	Air
Ambient and fluid temperature	-5 to 60°C (with no freezing)
Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.7 MPa
Construction	Relieving type
Weight [kg]	0.06

<sup>\*1</sup> Use a bushing (part no.: 131368) when connecting the R1/8 pressure gauge to the Rc1/16.

#### Options/Part No.

Bracket assembly *1	AR12P-270AS
Set nut	AR12P-260S
Round type pressure gauge *2	G27-10-R1

- \*1 Assembly of a bracket and set nuts
- \*2 1.0 MPa pressure gauge

# ⚠ Specific Product Precautions

sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units I precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

#### Selection

# Warning

1. Although exhaust of the residual pressure to the inlet side is possible when eliminating the inlet pressure, exhaust is not possible when the set pressure is 0.15 MPa or less.

#### **Maintenance**

# ∕!\ Warning

1. When using the regulator between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

# **Mounting/Adjustment**

# **∕∖\ Warning**

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- 2. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

# **/**∖∖ Caution

- 1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disap-
- 2. Pulsation will be generated when the difference between the inlet and the outlet pressure is large. In this case, reduce the pressure difference between the inlet and the outlet. Please consult with SMC if the pulsation problem is not resolved.

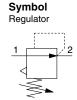


# Regulator

# AR20-B to AR60-B

**Regulator with Backflow Function** 

# AR20K-B to AR60K-B

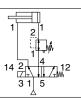


Regulator with Backflow Function

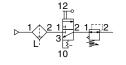


• With the backflow function, it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.

Example 1) When the pressure in the rear and the front of the cylinder differs:

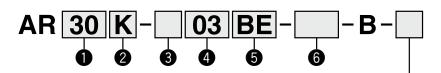


Example 2) When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



# **How to Order**

Refer to page 65 for size 10.



- Option/Semi-standard: Select one each for a to g. · Option/Semi-standard symbol: When more than one
- specification is required, indicate in alphanumeric order. Example) AR30K-03BE-1NR-B

### Made to order

(Refer to pages 77 to 79 for details.)

	_							(			
				Symbol	Description			Body	size		
						20	25	30	40	50	60
		Wit	h backflow	Nil	Without backflow function		•	•	•	•	•
2			function	<b>K</b> *1	With backflow function	•	•	•	•	•	•
				+							
				Nil	Rc	•	•	•	•	•	•
<b>(3</b> )		Pipe	thread type	N	NPT	•	•	•	•	•	•
				F	G	•	•	•	•	•	•
				+							
	01 1/8				•	_	_	_		_	
		02 1/-		1/4	•	•	•	•		_	
4			Port size	03	3/8	_	•	•	•	_	
		'	OIT SIZE	04	1/2		_	_	•	_	
				06	3/4		_		•	•	
				10	1		_	_		•	•
				+							
				Nil	Without mounting option	•	•	•	•	•	•
		а	Mounting	<b>B</b> *3	With bracket	•	•	•	•	•	•
				Н	With set nut (for panel mount)	•	•	•	•	_	_
				+			,	,			
	۲ *			Nil	Without pressure gauge	•	•	•	•	•	•
6	ion		Pressure	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•	•
	Opt	Pressure gauge *4	gauge *4	G	Round type pressure gauge (with limit indicator)	•	•	•	•	•	•
			M	Round type pressure gauge (with color zone)	•	•	•	•	•	•	
			Digital	E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•	•
			pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•	•
			switch *5	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•	•
			SWILCH	E4	Output: PNP output, Electrical entry: Wiring top entry		•	•	•	•	•

# Regulator AR20-B to AR60-B Series Regulator with Backflow Function AR20K-B to AR60K-B Series





**AR20-B, AR20K-B** 

AR40-B, AR40K-B

							0						
	Symbol		Symbol	Description		Body size							
						25	30	40	50	60			
			Set	Nil	0.05 to 0.85 MPa setting	•	•	•	•	•	•		
		С	pressure *6	1	0.02 to 0.2 MPa setting	•	•	•	•	•	•		
				+									
		4	. Exhaust Nil		Relieving type	•	•	•	•	•	•		
		d mechanism N		N	Non-relieving type	•	•	•	•	•	•		
	힏			+									
	Semi-standard	е	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	•		
6	sta	-	riow direction	R	Flow direction: Right to left	•	•	•	•	•	•		
	اغًا			+									
	Se	f	Knob	Nil	Downward	•	•	•	•	•	•		
		•	Y		Upward	•	•	•	•	•	•		
	+		+										
				Nil	Name plate and pressure gauge in SI units: MPa	•	•	•	•	•	•		
		g	Pressure unit	<b>Z</b> *7	Name plate and pressure gauge in imperial units: psi	○*9	○*9	○*9	○*9	○*9	○*9		
				<b>ZA</b> *8	Digital pressure switch: With unit selection function	△*10	△*10	△*10	△*10	△*10	△*10		

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*2 Options B, G, H, M are not assembled and supplied loose at the time of shipment.
- \*3 Assembly of a bracket and set nuts (applicable to the AR20(K)-B to AR40(K)-B). Including 2 mounting screws for the AR50(K)-B and AR60(K)-B
- \*4 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*5 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)
- \*6 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*7 For pipe thread type: NPT.
  - This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special.
- The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*8 For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Act. (The SI unit is provided for use in Japan.)
- \*9 ○: For pipe thread type: NPT only \*10 \( \text{: Select with options: E1, E2, E3, E4.} \)

#### **Standard Specifications**

Model	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR60-B
IVIOGCI	AIIZU-D	A1123-D	AII30-D		A1170-00-D	AII30-D	AI IOU-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gauge port size *1				1/8			
Fluid				Air			
Ambient and fluid temperature *2			–5 to	60°C (with no fre	ezing)		
Proof pressure				1.5 MPa			
Maximum operating pressure				1.0 MPa			
Set pressure range	0.05 to 0.85 MPa						
Construction	Relieving type						
Weight [kg]	0.16	0.21	0.29	0.44	0.47	1.17	1.22

<sup>\*1</sup> Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch



# AR20-B to AR60-B Series AR20K-B to AR60K-B Series

#### Options/Part No.

Option	Model Option		AR20(K)-B	AR25(K)-B	AR30(K)-B	AR40(K)-B	AR40(K)-06-B	AR50(K)-B	AR60(K)-B		
Bracket assembly *1		AR23P-270AS	AR28P-270AS	AR33P-270AS	AR43P-270AS		AR52P-270AS				
Set nu	ıt		AR23P-260S	AR28P-260S	AR33P-260S	AR43F	P-260S	_	*2		
	Round	Standard		G36-10-□01			G46-1	0-□01			
	type *3	0.02 to 0.2 MPa setting		G36-4-□01			G46-4	ŀ-□01			
Pressure	Round type *3	Standard		G36-10-□01-L		G46-10-□01-L					
gauge	(with color zone)	0.02 to 0.2 MPa setting		G36-4-□01-L		G46-4-□01-L					
	Square *4	Standard	GC3-10AS [GC3P-010AS (Pressure gauge cover only)]								
	embedded type	0.02 to 0.2 MPa setting	GC3-4AS [GC3P-010AS (Pressure gauge cover only)]								
Dimita		NPN output, Wiring bottom entry		ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)]							
Digital pressure switch *5  NPN output, Wiring top entry PNP output, Wiring bottom entry				ISI	E35-R-25-MLA [	ISE35-R-25-M (	Switch body onl	y)]			
				ISI	E35-N-65-MLA [	ISE35-N-65-M (	Switch body onl	y)]			
SWILCI	1	PNP output, Wiring top entry	ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)]								

- \*1 Assembly of a bracket and set nuts. Including 2 mounting screws for the AR50(K)-B and AR60(K)-B
- \*2 Please consult with SMC regarding the set nuts for the AR50(K)-B and AR60(K)-B.
- \*3 in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pressure gauge supply for psi unit specifications.
- \*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only
- \*5 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached.

  []: Switch body only. (Regarding how to order the digital pressure switch, refer to the **Web Catalog**.)
  - []: Switch body only. (Regarding now to order the digital pressure switch, refer to the **web Catalog**.)

# Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual", http://www.smcworld.com

#### Selection

# **∧** Warning

 Residual pressure disposal (outlet pressure removal) is not possible for the AR20-B to AR60-B even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K-B to AR60K-B).

#### Maintenance

# 

1. When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

### **Mounting/Adjustment**

# 

- **1.** Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

# **⚠** Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).

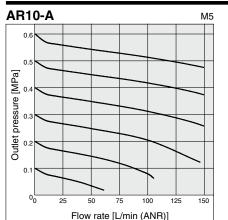


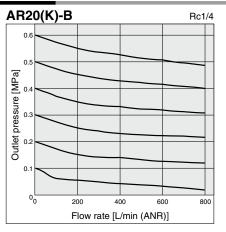
A knob cover is available to prevent careless operation of the knob. Refer to page 112 for details.

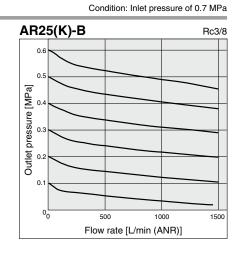


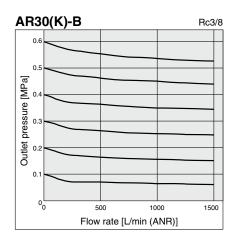
# Regulator AR10-A Series Regulator AR20-B to AR60-B Series Regulator with Backflow Function AR20K-B to AR60K-B Series

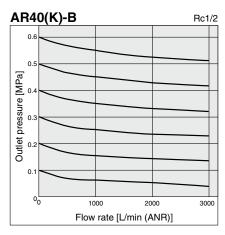


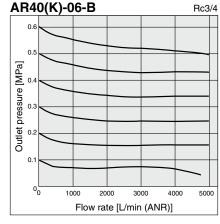


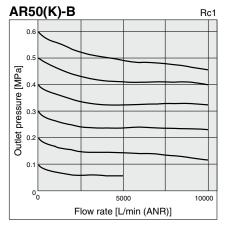


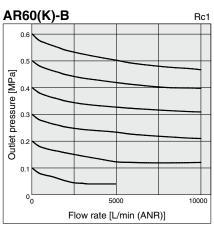








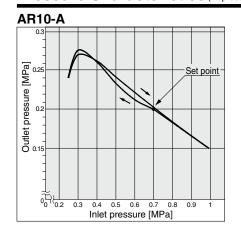


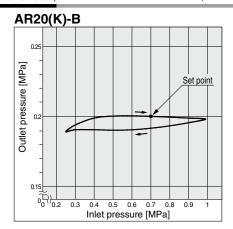


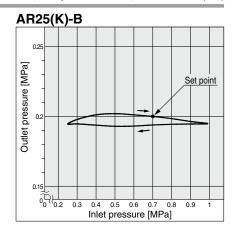
# AR10-A Series AR20-B to AR60-B Series AR20K-B to AR60K-B Series

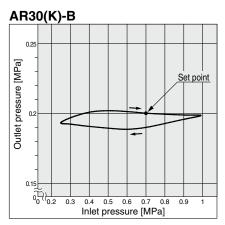
# Pressure Characteristics (Representative values)

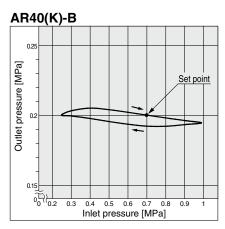
Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

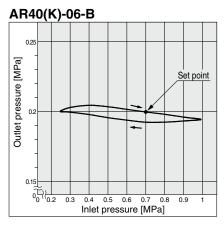


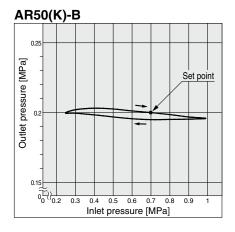


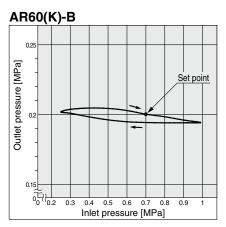








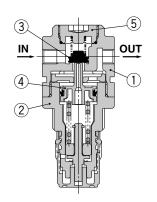




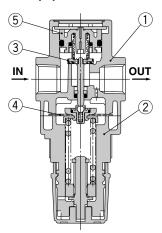
# Regulator AR10-A Series Regulator AR20-B to AR60-B Series Regulator with Backflow Function AR20K-B to AR60K-B Series

# Construction

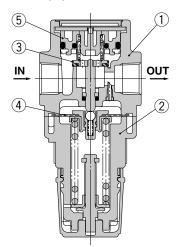
# AR10-A



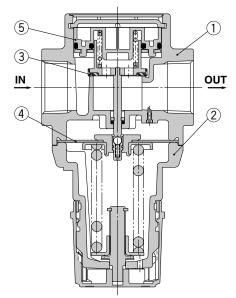
# AR20(K)-B/AR25(K)-B



# AR30(K)-B/AR40(K)-B



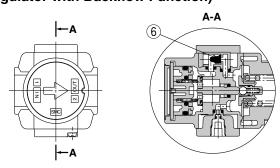
# AR50(K)-B/AR60(K)-B



#### Component Parts

00	ipononii i arto			
No.	Description	Material	Model	Color
	Zinc die-cast AR1		AR10-A	
1	Body	Aluminum die-cast	AR20(K)-B to AR60(K)-B	White
			AR10-A	
2	Polyacetal Bonnet		AR20(K)-B to AR40(K)-B	White
		Aluminum die-cast	AR50(K)-B/ AR60(K)-B	

# AR20K-B to AR60K-B (Regulator with Backflow Function)



#### **Replacement Parts** [AR10-A]

No.	Description Material		Part no.
3	Valve	HNBR	AR10P-090S
4	Piston assembly	Polyacetal	AR10P-150AS
5	Valve guide assembly	Polyacetal	131329

#### [AD20/K] B to AD60/K] D1

ĮAK	20(K)-B to AR60(I	K)-BJ										
No.	Description	Material		Part no.								
INO.	Description	Iviaterial	AR20(K)-B	AR25(K)-B	AR30(K)-B	AR40(K)-B	AR40(K)-06-B	AR50(K)-B	AR60(K)-B			
3	Valve	Brass, HNBR	AR20P-410S	AR25P-410S	AR30P-410S	AR40P-410S		AR50P-410S	AR60P-410S			
4	Diaphragm assembly	Weatherable NBR	AR20P-150AS	AR25P-150AS	AR30P-150AS	AR40P	-150AS	AR50P	-150AS			
5	Valve guide assembly	Polyacetal	AR20P-050AS	AR25P-050AS	AR30P-050AS	AR40P	-050AS	AR50P-050AS	AR60P-050AS			
6	Check valve assembly *1	Check valve assembly *1 — AR23KP-020AS										

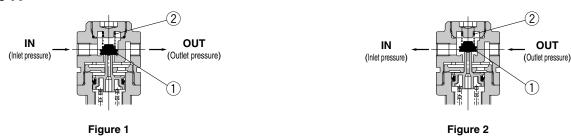
<sup>\*1</sup> Check valve assembly is applicable for a regulator with backflow function (AR20K-B to AR60K-B) only. Assembly of a check valve cover, check valve body assembly and 2 mounting screws



# AR10-A Series AR20K-B to AR60K-B Series

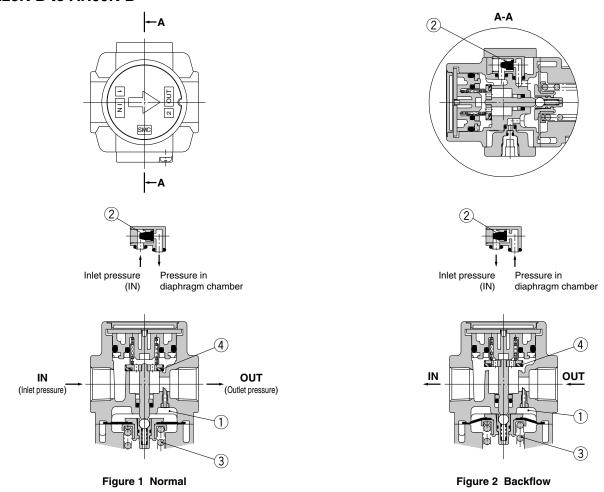
# Working Principle (Regulator with Backflow Function)

#### **AR10-A**



When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1). When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve ① will be lost. The force for seating the valve ① is the valve spring force ② only. When the valve ① is opened using the outlet force, the outlet pressure will be exhausted at the inlet side (Figure 2). When the set pressure is 0.15 MPa or less, the valve ① may not open due to the valve spring ② force.

#### AR20K-B to AR60K-B



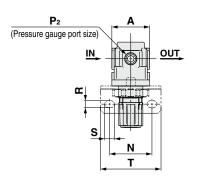
When the inlet pressure is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2). This lowers the pressure in the diaphragm chamber ① and the force generated by the spring ③ lifts the diaphragm. The valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

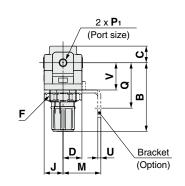
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# AR10-A Series AR20-B to AR60-B Series AR20K-B to AR60K-B Series

# **Dimensions**

### **AR10-A**



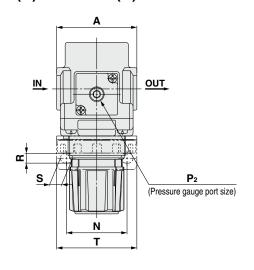


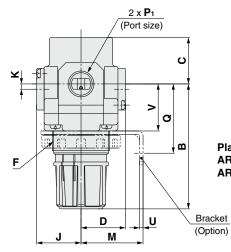
Panel mounting dimensions



Plate thickness AR10-A: Max. 3.5

# AR20(K)-B to AR40(K)-06-B





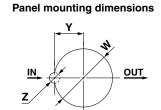
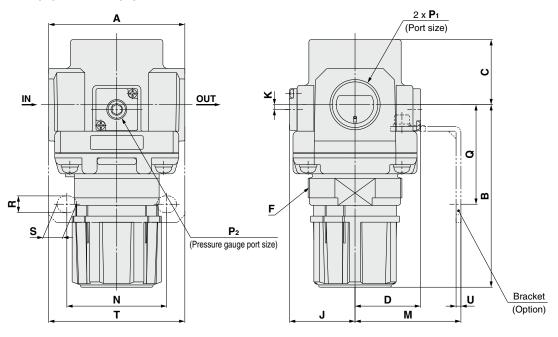


Plate thickness AR20(K)-B to AR30(K)-B: Max. 3.5 AR40(K)-B : Max. 5

# AR50(K)-B/AR60(K)-B



# Regulator AR10-A Series Regulator AR20-B to AR60-B Series Regulator with Backflow Function AR20K-B to AR60K-B Series

Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge Round type pressure gauge (with color zone)
Dimensions	Center of piping	Center of piping	Center of piping

												Ор	tional sp	ecification	ns			
Model				Standar	d specif	ications				- 1	Square embedded type pressure gauge		3		Round type pressure gauge		Round type pressure gauge (with color zone)	
	<b>P</b> 1	P <sub>2</sub>	Α	B*1	С	D	F	J	K	Н	J	Н	J	Н	J	Н	J	
AR10-A	M5 x 0.8	1/16	25	47.4	11	12.5	M18 x 1	12.5	_	_	_	_	_	ø26	26	_	_	
AR20(K)-B	1/8, 1/4	1/8	40	67.4	26.5	28.5	M28 x 1	28.5	2*2	□28	29.5	□27.8	40	ø37.5	65	ø37.5	66	
AR25(K)-B	1/4, 3/8	1/8	53	71.9	28	27.5	M32 x 1.5	27.5	0	□28	28.5	□27.8	39	ø37.5	64	ø37.5	65	
AR30(K)-B	1/4, 3/8	1/8	53	85.6	30.7	29.4	M38 x 1.5	29.4	3.5	□28	30.4	□27.8	40.9	ø37.5	65.9	ø37.5	66.9	
AR40(K)-B	1/4, 3/8, 1/2	1/8	70	91.7	35.8	33.8	M42 x 1.5	33.8	3.5	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	
AR40(K)-06-B	3/4	1/8	75	93.2	35.8	33.8	M42 x 1.5	33.8	3	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	
AR50(K)-B	3/4, 1	1/8	90	125.2	43	43.3	M62 x 1.5	43.3	3.2	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	
AR60(K)-B	1	1/8	95	129.6	46	43.3	M62 x 1.5	43.3	3.2	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	

					Option	al specifi	cations							
Model			Bra	Panel mount										
	М	N	Q	R	S	Т	U	V	W	Υ	Z			
AR10-A	25	28	30	4.5	6.5	40	2	18	18.5	_	_			
AR20(K)-B	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6			
AR25(K)-B	30	34	43.9	5.4	15.4	55	2.3	25.7	32.5	16	6			
AR30(K)-B	41	40	45.8	6.5	8	53	2.3	31.1	38.5	19	7			
AR40(K)-B	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7			
AR40(K)-06-B	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7			
AR50(K)-B	70	66	65.8	11	13	90	3.2	_	_	_	_			
AR60(K)-B	70	66	65.8	11	13	90	3.2	_	_	_	_			

<sup>\*1</sup> The dimension of B is the length when the filter regulator knob is unlocked.
\*2 For the AR20(K)-B only, the position of the pressure gauge is above the center of the piping.

# AR20-B to AR60-B Regulator **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



AR30-03-B-X430/440/425

# ① Special Temperature Environment

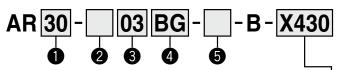
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

#### Specifications

Made-to-	-order part no.	-X430	-X440			
Environn	nent	Low temperature	High temperature			
Ambient t	emperature [°C]	-30 to 60	-5 to 80			
Fluid tem	perature [°C]	-5 to 60 (with	n no freezing)			
Madaulai	Rubber parts	Special NBR	FKM			
Material	Main parts	Metal (Aluminum die-cast, etc.)				

#### **Applicable Model**

Model	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR60-B
Port size	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Option/Semi-standard: Select one each for a to g.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AR30-03BG-1NR-B-X430

#### For high/low temperature

X430	Low temperature
X440	Low temperature High temperature

	\	\		Symbol	Description	25	Во <b>30</b>	ody siz	ze <b>50</b>	60
				Nil	Rc	•	•	•	•	•
2	Pip	e thr	ead type	N	NPT	•	•	•	•	•
	ļ .		,,	F	G	•	•	•	•	•
				+						
				02	1/4	•	•	•	_	_
_				03	3/8	•	•	•	_	_
8		Por	t size	04	1/2	_	_	•	1	_
				06	3/4	_	_	•	•	_
				10	1	_	_	_	•	•
				+						
				Nil	Without mounting option	•	•	•	•	•
			Manuelina	<b>B</b> *2	With bracket	•	•	•	•	•
	*	а	Mounting		With set nut					
4	ioi			Н	(for panel mount)	•	•	•	_	_
	Option *1			+						
		b	Pressure gauge	<b>G</b> *3	Round type pressure gauge (without limit indicator)	•	•	•	•	•
	_		, , ,	+	,					
			Set	Nil	0.05 to 0.85 MPa setting	•	•	•	•	•
		С	pressure	1*4	0.02 to 0.2 MPa setting	•	•	•	•	•
				+	<u> </u>					
			Exhaust	Nil	Relieving type	•	•	•	•	•
		d	mechanism	N	Non-relieving type	•	•	•	•	•
	-			+						
	lan		Flow	Nil	Flow direction: Left to right	•	•	•	•	•
	au l	е	direction	R	Flow direction: Right to left	•	•	•	•	•
6	<u>t</u>			+						
	Semi-standard		I/ a h	Nil	Downward	•	•	•	•	•
	Ś	f	Knob	Υ	Upward	•	•	•	•	•
				+						
		Pressure		Nil	•	•	•	•	•	
		g	unit	<b>Z</b> *5	Name plate and pressure gauge in imperial units: psi	O*6	○*6	O*6	○*6	O*6

- \*1 Options B. G. H are not assembled and supplied loose at the time of shipment.
- \*2 Assembly of a bracket and set nuts (AR25-B to AR40-B) Including 2 mounting screws for the AR50-B and AR60-B
- \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G43 \*4 The only difference from the standard specifications is the spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is
- attached, a 0.4 MPa pressure gauge will be fitted.

  \*5 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*6 O: For pipe thread type: NPT only

### 2 High Pressure

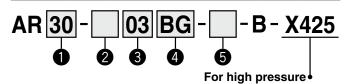
Strong materials are used in the manufacturing of regulators intended for high pressure operation. Also, construction modification allows a wider set pressure range.

#### **Specifications**

Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Set pressure range [MPa]	0.1 to 1.7
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

#### **Applicable Model**

ı	Model	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR60-B
Po	ort size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphabetic order.

Ex	an	np	le) i	AR30-03	BG- <u>NR</u>	-B-X425							
	_	_	_		Cumbal	Description			(	_			
					Symbol	Description	Body size						
	_			$\overline{}$			20	25	30	40	50	60	
					Nil	Rc		•	•	•	•		
2	P	ipe	thr	ead type	N	NPT		•	•	•	•	•	
					F	G		•	•	•	•		
					+								
					01	1/8	•	_	_	_	_	_	
					02	1/4	•	•	•	•	_	_	
8			Dor	t size	03	3/8		•	•	•			
9			UII	SIZE	04	1/2	_	_	_	•	_	-	
					06	3/4	_	_	_	•	•	_	
					10	1	_	_	_	_	•	•	
					+								
					Nil	Without mounting option		•	•	•	•	•	
			a	Mounting	<b>B</b> *2	With bracket	•	•	•	•	•	•	
_	*		a	wounting	н	With set nut							
4	2.	2			п	(for panel mount)	_		_		_	_	
	Ontion *1	3			+								
	ľ		b	Pressure	G*3	Round type pressure switch							
			ם	gauge	G.º	(with limit indicator)	•	_	•	•	•	•	
					+								
				Exhaust	Nil	Relieving type	•	•	•	•	•	•	
			С	mechanism	N	Non-relieving type		•	•	•	•	•	
					+								
			d	Flow	Nil	Flow direction: Left to right	•	•	•	•	•	•	
	L L	2	u	direction	R	Flow direction: Right to left		•	•	•	•	•	
	څ	2			+								
6	t to	2		Knob	Nil	Downward	•	•	•	•	•	•	
	Semi-standard	=	е	KIIOD	Υ	Upward	•	•	•	•	•	•	
	S.	3			+								
			f	Pressure	Nil	Name plate and pressure gauge in SI units: MPa	•	•	•	•	•	•	
			ſ	unit	<b>Z</b> *4	Name plate and pressure gauge in imperial units: psi	O*5	O*5	O*5	O*5	O*5	O*5	
1 (	_			2 0 11		combled and cumplied lea				£ _  _ :			

- \*1 Options B, G, H are not assembled and supplied loose at the time of shipment.
  \*2 Assembly of a bracket and set nuts (AR20-B to AR40-B)
- Including 2 mounting screws for the AR50-B and AR60-B
- \*3 Mounting thread for pressure gauge: 1/8, Pressure gauge type: G46-20-□
  \*4 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*5 O: For pipe thread type: NPT only



AW+AL

# AR10 Regulator **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



# 3 0.4 MPa Setting

The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.4 MPa.

# **Specifications**

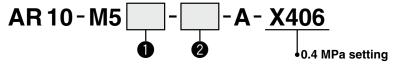
Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Maximum operating pressure [MPa]	1.0
Set pressure range [MPa]	0.05 to 0.4

### **⚠** Caution

• The AR10 comes with a backflow function as a standard feature. When using the AR10 as with backflow function, backflow may not occur with the set pressure of 0.15 MPa or less.

#### **Applicable Model**

Model	AR10
Port size	M5



- Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphabetic order. Example) AR10-M5BG-NR-A-X406

				Symbol	Description	Body size 10
0	Option *1		Mounting	Nil	Without mounting option	•
		а		<b>B</b> *2	With bracket	•
				Н	With set nut (for panel mount)	•
		b	Pressure gauge *3	Nil	Without pressure gauge	•
		D		G	Round type pressure gauge (without limit indicator)	•
	Semi-standard	С	Exhaust mechanism	Nil	Relieving type	•
			Lanaust mechanism	N	Non-relieving type	•
		d	Flow direction	Nil	Flow direction: Left to right	•
_			1 low direction	R	Flow direction: Right to left	•
2						
		е	Knob	Nil	Downward	•
				Υ	Upward	•
				+		
		f	f Pressure unit	Nil	Name plate and pressure gauge in SI units: MPa	•
				<b>Z</b> *4	Name plate and pressure gauge in imperial units: psi	•

- \*1 Options B, G, H are not assembled and supplied loose at the time of shipment.
- \*2 Assembly of a bracket and set nuts.\*3 A 1.0 MPa pressure gauge will be fitted.
- \*4 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

# AR20-B to AR60-B Regulator AR20K-B to AR60K-B Regulator with Backflow Function

# **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



#### 3 0.4 MPa Setting

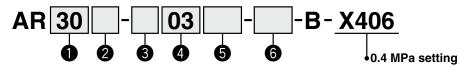
The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.4 MPa.

#### **Specifications**

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Maximum operating pressure [MPa]	1.0
Set pressure range [MPa]	0.05 to 0.4

# **Applicable Model**

Model	AR20(K)-B	AR25(K)-B	AR30(K)-B	AR40(K)-B	AR40(K)-06-B	AR50(K)-B	AR60(K)-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Option/Semi-standard: Select one each for a to f.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphabetic order. Example) AR30K-03BE-NR-B-X406

	_	_			2	0						
				Symbol	Description		Body size					
						20	25	30	40	50	60	
2		∧/i+b b	ackflow function	Nil	Without backflow function	•	•	•	•	•	•	
	١	/VIII C	acknow function	<b>K</b> *1	With backflow function		•	•	•	•	•	
				+								
				Nil	Rc	•	•	•	•	•	•	
3		Pip	e thread type	N	NPT	•	•	•	•	•	•	
				F	G		•	•	•	•	•	
				+								
				01	1/8	•	_	_	_	_	_	
				02	1/4	•	•	•	•	_		
		Port size		03	3/8	_	•	•	•		_	
			1 011 0120	04	1/2	_	_	_	•	_	_	
				06	3/4	_	_	_	•	•	_	
				10	1	_	_	_		•	•	
				+				,				
				Nil	Without mounting option	•	•	•	•	•	•	
		а	Mounting	<b>B</b> *3	With bracket	•	•	•	•	•	•	
				Н	With set nut (for panel mount)		•	•	•		_	
				+								
	۲ *			Nil	Without pressure gauge	•	•	•	•	•	•	
6	Option		Pressure gauge*4	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•	•	
U	pti			G	Round type pressure gauge (with limit indicator)	•	•	•	•	•	•	
	0	ь		M	Round type pressure gauge (with color zone)	•	•	•	•	•	•	
			Digital pressure switch	E1*5	Output: NPN output, Electrical entry: Wiring bottom entry		•	•	•	•	•	
				<b>E2</b> *5	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•	•	
				<b>E3</b> *5	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	•	•	
				<b>E4</b> *5	Output: PNP output, Electrical entry: Wiring top entry		•	•	•	•	•	
				+								
		С	Exhaust	Nil	Relieving type	•	•	•	•	•	•	
			mechanism	N	Non-relieving type		•	•	•	•	•	
				+								
	Ģ	d	d Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•	•	
	da	u	1 low direction	R	Flow direction: Right to left		•	•	•	•	•	
6	tal			+								
U	i-S	е	Knob	Nil	Downward	•	•	•	•	•	•	
	Semi-standard		KIIOD	Υ	Upward		•	•	•	•	•	
	S			+								
				Nil	Name plate and pressure gauge in SI units: MPa	•	•	•	•	•	•	
		f	f Pressure unit	<b>Z</b> *6	Name plate and pressure gauge in imperial units: psi	○*8	○*8	○*8	○*8	○*8	○*8	
				ZA*7	Digital pressure switch: With unit selection function	△*9	△*9	△*9	△*9	△*9	△*9	

- \*1 Please set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*2 Options B, G, H are not assembled and supplied loose at the time of shipment. \*3 Assembly of a bracket and set nuts. (AR20(K)-B to AR40(K)-B). Including 2 mounting screws for the AR50(K)-B and AR60(K)-B
- \*4 A 0.7 MPa pressure gauge will be fitted.
   \*5 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)
- \*6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit selection function, setting to psi ini-
- \*7 For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Act. (The SI unit is provided for use in Japan.)
- \*8 O: For pipe thread type: NPT only \*9 \(\triangle \): Select with options: E1, E2, E3, E4.



# AR20-B to AR60-B Regulator AR20K-B to AR60K-B Regulator with Backflow Function

# **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



#### 4 Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.



Please contact SMC if a product with pressure gauge is desired.

Clean series



# **5** Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

# Standard model no.

Copper, fluorine and silicone-free + Low particle generation

AC

AW+AL AF+AR+AL

AF+AR

Attachment | AW+AFM | AF+AFM+AR

₹

